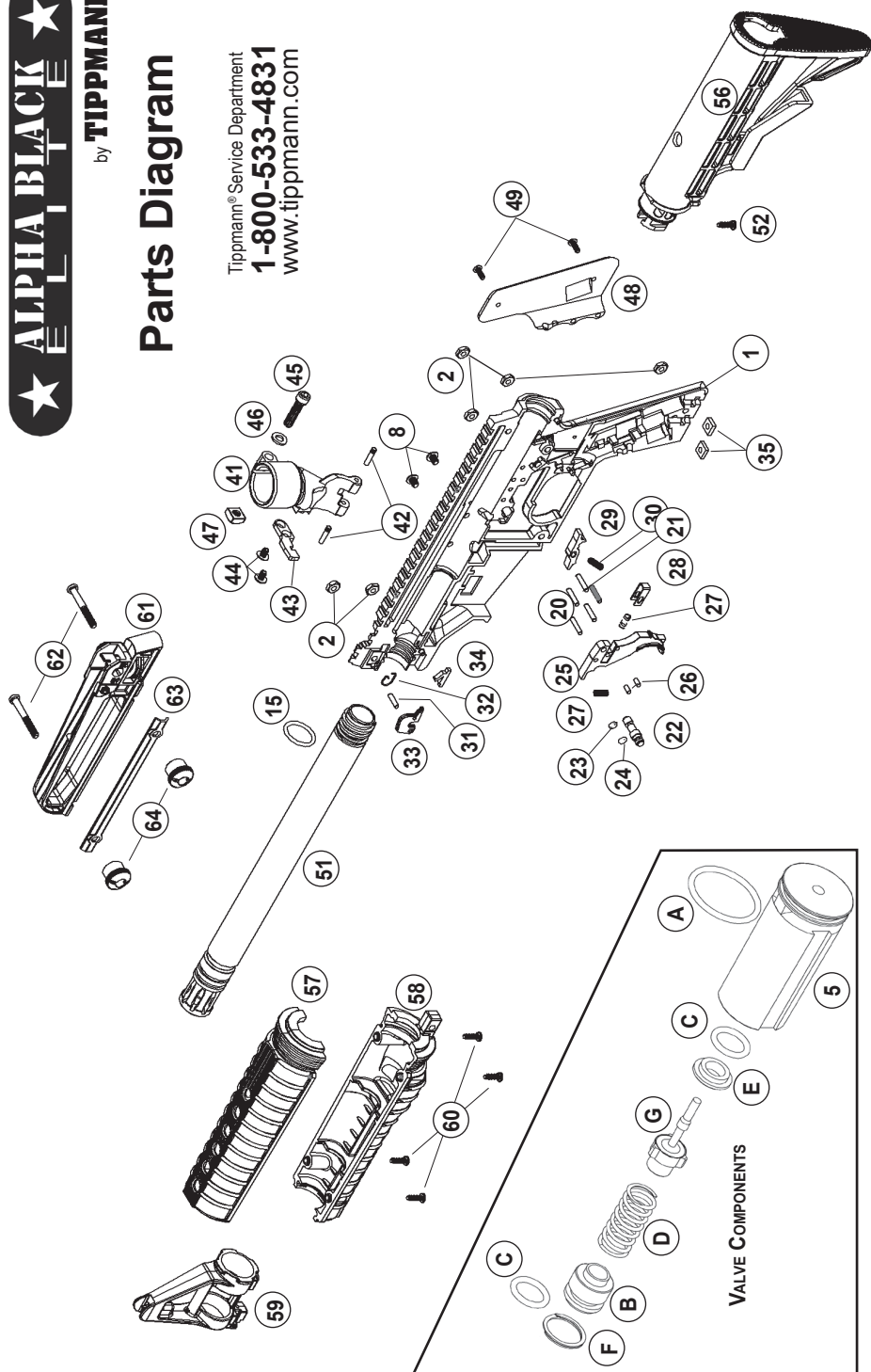


★ **ALPHA BLACK** ★

by **TIPPMANN®**

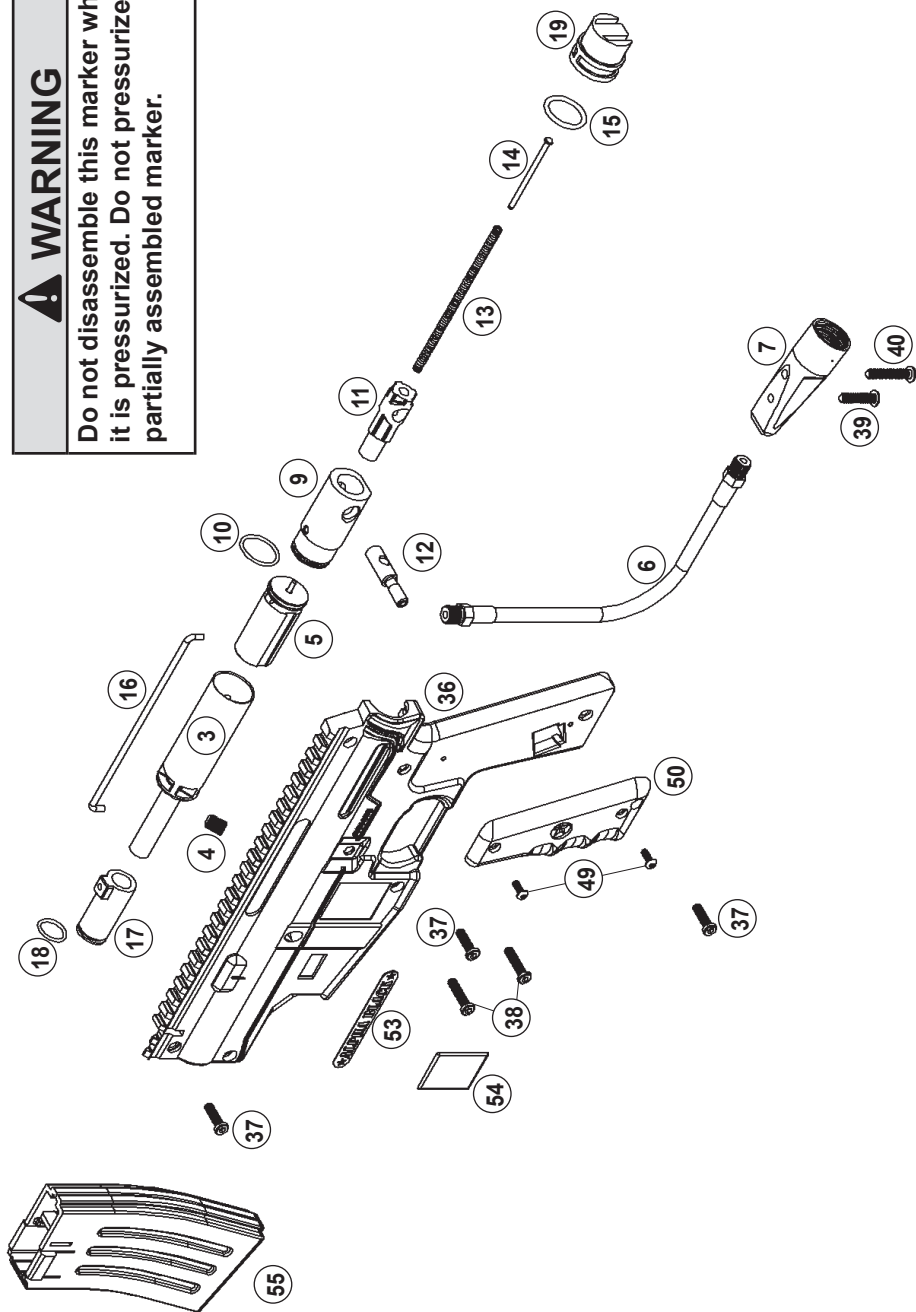
Parts Diagram

Tippmann® Service Department
1-800-533-4831
www.tippmann.com



[Repair Parts @ TippmannParts.com](http://TippmannParts.com)

⚠ WARNING
Do not disassemble this marker while it is pressurized. Do not pressurize a partially assembled marker.



Alpha Black Elite - Parts List

Item	Part Number	QTY	Description
Shaded items are assemblies. You may order the assembly part number or individual parts that make up the assembly.			
1	TA06040	1	Receiver - Right Side
2	9-PA	6	Hex Nut, Black
3	98-21NR	1	Power Tube
4	02-22	1	Velocity Screw, 5/16-24 x 7/16"
5	98-V	1	98 Valve Assembly
A	98-12A	1	O-Ring, C.U., 90A, 2-019
B	98-56	1	Valve Plug
C	SL2-25	2	O-Ring, C.U., 70A, 2-012
D	98-32	1	Comp. Spring, 0.983"FI X 0.404"O.D.
E	CA-27	1	Valve Seat
F	PA-31A	1	Snap Ring, Internal
G	98-PL	1	Valve Plunger
6	98-09N	1	Gas Line
7	98-06	1	Air Supply Adapter (ASA)
8	98-26	2	Screw, BHCS
9	TA02011	1	Rear Bolt
10	98-12A	1	O-Ring, C.U., 90A, 2-019
11	TA05005	1	Rear Bolt Plug
12	98-13	1	Rear Bolt Handle
13	CA-14	1	Spring, Comp., 4.392" F.L., x 0.189" O.D.
14	CA-15	1	Pin, Flt. Fillister Hd
15	98-40	2	O-Ring, 2-117
16	TA01016	1	Linkage Arm
17	02-17	1	Front Bolt
18	SL2-4	1	O-Ring, BUNA, 70A, 2-015
19	TA06006	1	End Cap
20	98-33	4	Dowel Pin
21	CA-36	1	Dowel Pin
65	TA02021	2	Linkage Arm Pin

Alpha Black Elite - Parts List

Item	Part Number	QTY	Description
	98-37N	1	Safety Assembly
22	TR02058	1	Safety Pin
23	FA-07	1	O-Ring, BUNA, 70A, 2-006, Black
24	98-55	1	O-Ring, BUNA, 70A, 2-006, Red
25	TA06004	1	Trigger
26	98-19	2	Dowel Pin 0.125" X 0.250"
27	98-20	2	Spring, Comp., 0.425" F.L., x 0.180" O.D.
28	98-18	1	Trigger Return Slide
29	02-35	1	Sear
30	02-20	1	Comp. Spring, 0.600"FI X 0.172"O.D.
31	98-15	1	Dowel Pin 1/8" X 1/2"
32	98-44	1	Front Sight Spring
33	98-14	1	Feed Elbow Latch
34	FA-18	1	Ball Latch
35	CA-08B	2	Nut, 10-32 Square MS
36	TA06039	1	Receiver - Left Side
37	98-01A	3	Screw, LSHCS
38	TA06015	3	Screw, LSHCS 10-32 X 0.840"
39	PL-01A	1	Screw, BHCS 10-32 X .875"
40	98-06A	1	Screw, BHCS 10-32 X 1.125"
	98-E	1	Feed Elbow Assembly
41	98-04	1	Feed Elbow
42	TA02076	2	Dowel Pin, Knurled
43	98-43	1	Feed Elbow Latch
44	TA05052	2	Screw, Phil Truss
45	PL-42C	1	Screw, SHCS 1/4-20 X 1.0"
46	98-45	1	Washer, M6
47	PL-42D	1	Nut,Square 1/4-20
48	TA05004	1	Receiver Grip, Right Side
49	CA-02A	4	Screw, BHCS
50	TA06003	1	Receiver Grip, Left Side
51	TA06078	1	Barrel
52	TA09919	1	Bolt, LSHCS, 10-32 X 0.5"

Alpha Black Elite - Parts List

Item	Part Number	QTY	Description
53	TA06079	1	Name Plate
54	TA06023	1	US Army Jewel
55	TA06203	1	Alpha Black Magazine
56	TA06201	1	Alpha Black Collapsible Stock
	TA06210	1	Barrel Shroud Assembly
57	TA06071	1	Shroud - Upper
58	TA06072	1	Shroud - Lower
59	TA06070	1	Front Sight
60	TA06077	4	Screw - Plastite #6-19 X 1/2" Pan Head
	TA06211	1	Carrying Handle Assembly
61	TA06073	1	Carrying Handle
62	TA06076	2	Clamping Screw
63	TA06075	1	Clamping Bar
64	TA06074	2	Clamping Nut